

Tow-Trust Towbars



Important: Please read General Notes overleaf before fitting

Issue 5

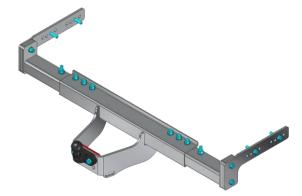
TALKO1 ALKO BASED MOTORHOMES

Item	Qty	Description	Item	Qty	Description
Α	1	Central Section	J	2	M16 x 60 Bolts & Nyloc Nuts
В	2	Handed End Sections	K	6	M14 x 100 Bolts & Nyloc Nuts
С	1	Central Clamp Plate	K1	2	M14 x 90 Bolts & Nyloc Nuts
D	2	Side Plates	L	12	M12 x 50 Bolts Grade 10.9, 10 Nyloc Nuts & 2 S/P Washers
Ε	2	Side Arms	M	22	12 x 25 Flat Washers
F	2	(Small) 12.5mm End Spacers	N	16	14 x 27 Flat Washers
G	2	(Large) 10mm Chassis Spacers/Clamp Plates	Р	8	41 O/D x 45.5mm H/D Spacer Tube
Н	1	T1 Towball	R	6	M12 Black Caps
H1	1	SOCKET PLATE 5	S	16	M14 Black Caps
			Т	2	M16 Black Caps

TOWBAR INSTALLATION:

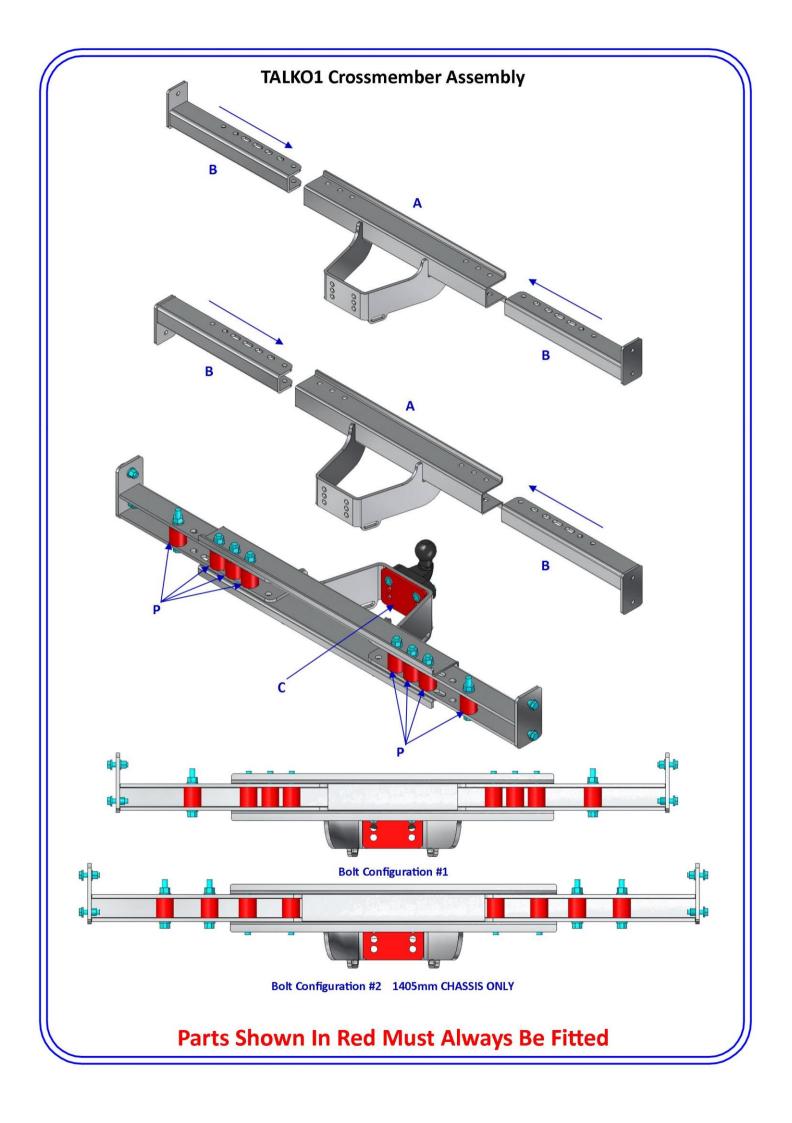
- 1. First identify your motorhome against the fitting instruction guidelines. (E.g. Swift #1).
- 2. Now you have paired up your motorhome with the instruction loosely assemble the crossmember to the required length Using Items **K** with Items **N** ensuring all 8 spacer tubes (Item **P**) are fitted. (Keep crossmember loose until final torque of the complete assembly).
- 1. Swift #2 / Swift #5 / Swift #8 / Swift #9 / Bailey #1: Using Item L with Item M loosely fix Items D to the vehicles chassis/ chassis extension. Item G can be used as a clamp plate on these vehicles, ensuring the chassis/ chassis extension is sandwiched between Item D and Item G.
- 2. Using Item L with Item M fix Item A between each side plate (Items D).
- 3. Using Item J fix Item H (Towball) and wiring plate (Not supplied in this kit) to Item A ensuring Item C is fitted behind the face plate. (Please ensure the Towbar face plate is sandwiched between Item C and Item H).
- **4.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- 1. Swift #1 / Swift #3 / Swift #4 / Swift #6 / Swift #7 / Swift #10 / Auto-Sleeper #1 / Auto-Sleeper #2 / Bailey #2: Using Item L with Item M loosely fix Items E to the vehicles chassis/ chassis extension. Item G can be used as a clamp plate on Swift #1 / Swift #4 / Swift #6 / Swift #7 / Swift #10 / Auto-Sleeper #1 / Auto-Sleeper #2 , ensuring the chassis/ chassis extension is sandwiched between Item D and Item G. On Swift #3 & Bailey #2 Item G is fitted to the vehicle as a spacer between the chassis/ chassis extension and Item E.
- 2. Using Item L with Item M fix Items D to items E.
- 3. Using Item L with Item M fix Item A between each side plate (Items D).
- 4. Using Item J fix Item H (Towball) and wiring plate (Not supplied in this kit) to Item A ensuring Item C is fitted behind the face plate. (Please ensure the Towbar face plate is sandwiched between Item C and Item H).
- **5.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.

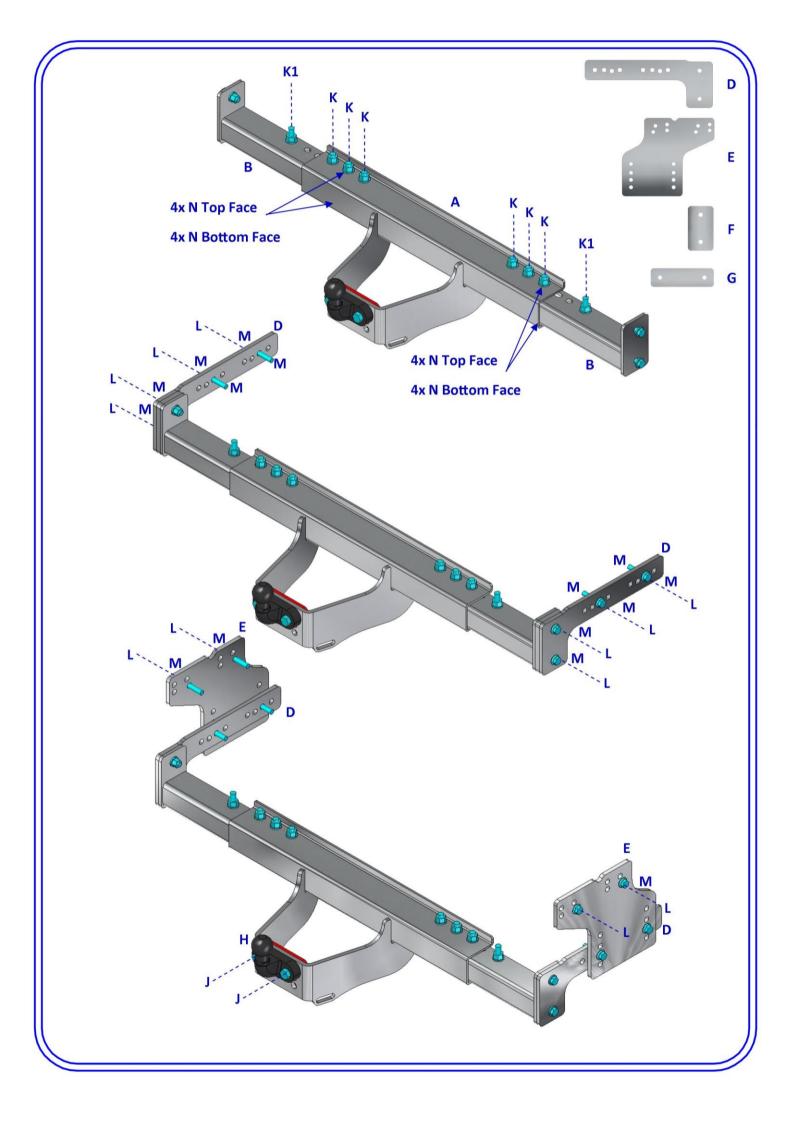


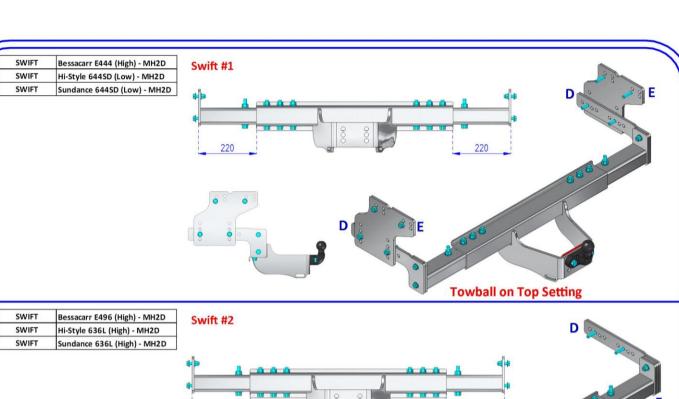


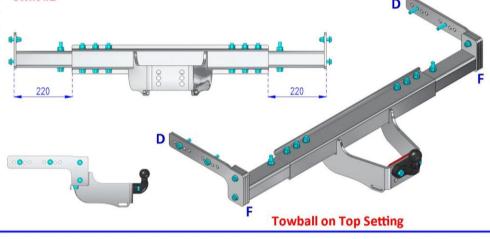
Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

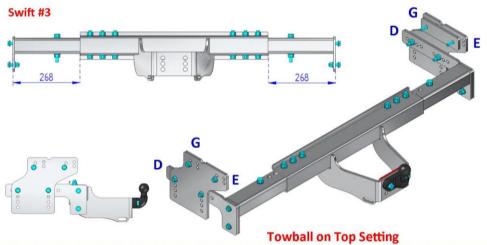








SWIFT	Bessacarr E520 (Low) - MH3E
SWIFT	Bessacarr E540 (Low) - MH3E
SWIFT	Bessacarr E562 (Low) - MH3E
SWIFT	Bessacarr E564 (Low) - MH3E
SWIFT	Bessacarr E572 (Low) - MH3E
SWIFT	Bessacarr E582 (Low) - MH3E
SWIFT	Bessacarr E584 (Low) - MH3E
SWIFT	Bolero 630EW (Low) - MH3E
SWIFT	Bolero 630PR (Low) - MH3E
SWIFT	Bolero 682FB (Low) - MH3E
SWIFT	Bolero 684FB (Low) - MH3E
SWIFT	Bolero 712SB (Low) - MH3E
SWIFT	Bolero 722FB (Low) - MH3E
SWIFT	Bolero 724FB (Low) - MH3E



SWIFT	Bessacarr E412 (Low) - MH2D
SWIFT	Bessacarr E434 (High) - MH2D
SWIFT	Bessacarr E452 (Low) - MH2D
SWIFT	Bessacarr E454 (Low) - MH2D
SWIFT	Bessacarr E462 (Low) - MH2D
SWIFT	Bessacarr E464 (High) - MH2D
SWIFT	Hi-Style 532LP (Low) - MH2D
SWIFT	Hi-Style 582PR (Low) - MH2D
SWIFT	Hi-Style 584PR (High) - MH2D
SWIFT	Hi-Style 594RS (High) - MH2D
SWIFT	Hi-Style 622FB (Low) - MH2D
SWIFT	Hi-Style 624FB (Low) - MH2D
SWIFT	Sundance 532LP (Low) - MH2D
SWIFT	Sundance 582PP (Low) - MH2D
SWIFT	Sundance 584PR (High) - MH2I
SWIFT	Sundance 594RS (High) - MH2D
SWIFT	Sundance 622FB (Low) - MH2D
SWIFT	Sundance 624FB (Low) - MH2D

