

## **Tow-Trust Towbars**

Important: Please read General Notes overleaf before fitting

Issue 4

TAUT1 = Apache 700 2013> / Tracker FB 2012> / Mohawk 2011> / Cherokee 2011 - 2013 / Apache 634 2011> / Navajo 2012> TAUT2 = Tacker EKS 2012> TAUT3 = Tacker RB 2012> / Dakota 2011> / Savannah 2011> TAUT4 = Apache 632 / Scout 2012> / Delaware 2012>

Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	F	2	M16 x 50 Bolts, Nuts & S/P Washers
В	2	Side Arms	G	16	M12 x 40 Bolts, 14 Nyloc Nuts & 2 S/P Washers
С	1	R/H Chassis Bracket	Н	6	M10 x 40 Bolts & Nyloc Nuts
D	1	L/H Chassis Bracket	J	2	M12 x 140 Bolts & Nyloc Nuts
Е	2	Chassis Angle Brackets	К	20	12 x 25 Flat Washers
			L	6	10 x 25 Flat Washers
			М	4	12 x 40 Flat Washers
			Ν	1	Std. Towball (ATT-T1)
			Q	1	Socket Plate 5

- 1. Where fitted remove the rear crossmember and the rear braces and discard.
- Loosely attach each side arm (Item B) to each chassis member using Item G and Item K.
  NOTE: On vehicles with body supports, remove the rearmost fixings, and loosen the front fixings, this will allow the spacer plates to be removed and the side arms (Item B) to be inserted.
- 3. Using Item G with Item K fix the crossmember (Item A) between each side arm (Items B).
- 4. Remove the central fixings from the chassis drop arms (Point X 2x M10 Fixings each side).
- 5. Using Item J with Item M fix each chassis bracket (Item C & Item D) to each correct chassis member.
- 6. Using Item H with Item L fix each chassis bracket to each chassis drop bracket (Point X).
- 7. Using Item H with Item L fix Items E to each chassis drop bracket and to Items C & D (FIG.1 O/S Chassis & FIG.2 N/S Chassis).
- 8. Using Item F bolt your desired ball bracket and wiring plate to Item A.
- **9.** Fully tighten all fixings until Towbar is rigid, square, and secure.

## Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

