



FITTING INSTRUCTION

VW3140A Batch 000000

Volkswagen Transporter (T4) 1991-2003

COMPONENTS			
İTEM	QTY	DESCRIPTION	
A B	1 2	Towbar Side Plates	

BOLT PACK			
ITEM	QTY	DESCRIPTION	
С	2	M16 x 50 Bolts, Nuts & Washers	
D	4	M12 x 60 x 1.5 Bolts & Washers	
Е	2	M12 x 60 Bolts, Nuts & Washers	
F	4	M12 x 30 Bolts, Nuts & Washers	
G	2	M12 Heavy Duty Washers	

FITTING PROCEDURE

- ⇒ Remove spare wheel and the two bolts in each side frame holding the bumper arms.
- ⇒ Attach side plates (B) using bolts (D) and bolts (E) on the forward two holes with washers (G) on the outside of frame.
- ⇒ Attach towbar (A) to side plates (B) with bolts (F).

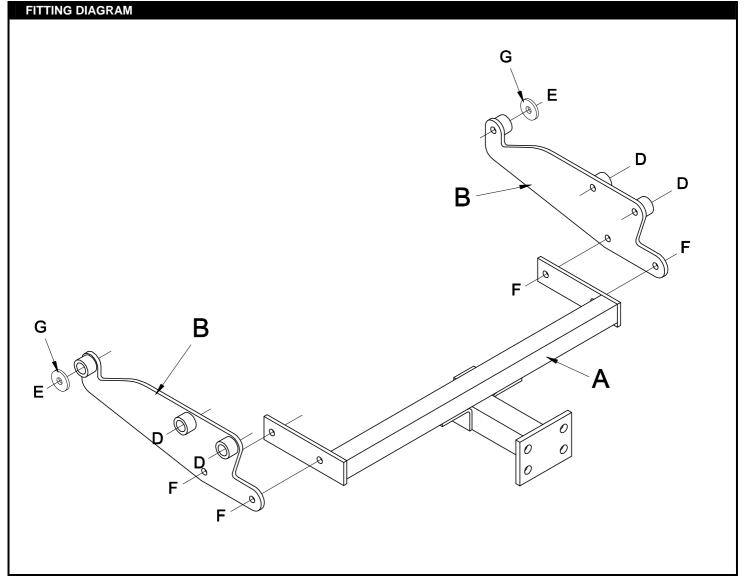
TIGHTEN ALL BOLTS

TORQUE SETTINGS ISO Coarse Pitch

M8=29Nm, M10=58Nm, M12=102Nm, M16=252Nm

ISO Fine Pitch M8=31Nm, M10=61Nm, M12=111Nm

THE VEHICLE MANUFACTURER'S SPECIFICATION FOR THE TRAILER WEIGHT AND NOSE LOAD LIMITS MUST BE OBSERVED.



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