

FITTING INSTRUCTION

VW3140A
Batch 000000

Volkswagen Transporter (T4) 1991- 2003

COMPONENTS

ITEM	QTY	DESCRIPTION
A	1	Towbar
B	2	Side Plates

BOLT PACK

ITEM	QTY	DESCRIPTION
C	2	M16 x 50 Bolts, Nuts & Washers
D	4	M12 x 60 x 1.5 Bolts & Washers
E	2	M12 x 60 Bolts, Nuts & Washers
F	4	M12 x 30 Bolts, Nuts & Washers
G	2	M12 Heavy Duty Washers

FITTING PROCEDURE

- ⇒ Remove spare wheel and the two bolts in each side frame holding the bumper arms.
- ⇒ Attach side plates (B) using bolts (D) and bolts (E) on the forward two holes with washers (G) on the outside of frame.
- ⇒ Attach towbar (A) to side plates (B) with bolts (F).

TIGHTEN ALL BOLTS

TORQUE SETTINGS ISO Coarse Pitch M8=29Nm, M10=58Nm, M12=102Nm, M16=252Nm
ISO Fine Pitch M8=31Nm, M10=61Nm, M12=111Nm

THE VEHICLE MANUFACTURER'S SPECIFICATION FOR THE TRAILER WEIGHT AND NOSE LOAD LIMITS MUST BE OBSERVED.

FITTING DIAGRAM

